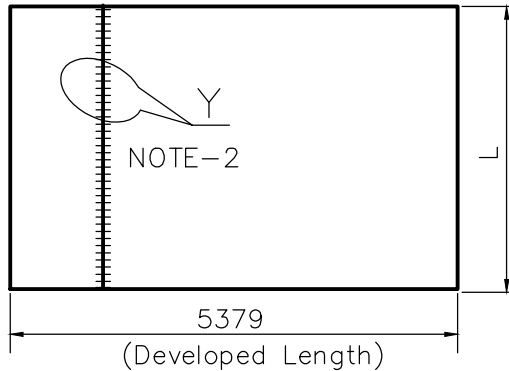


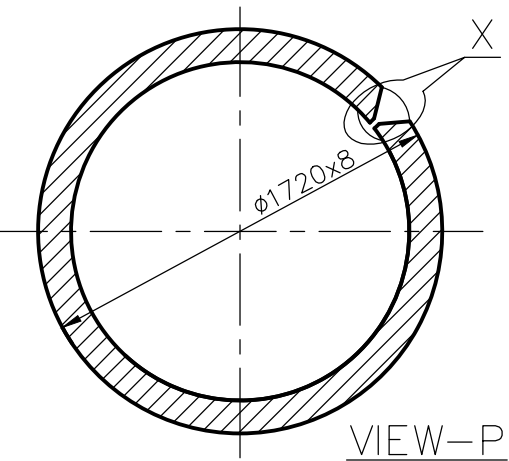
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3-80-655-35502

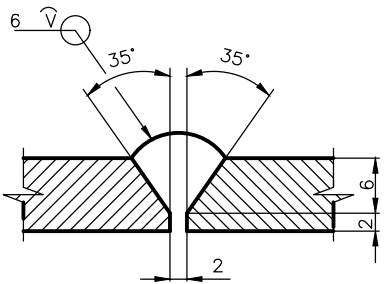
DRAWING No



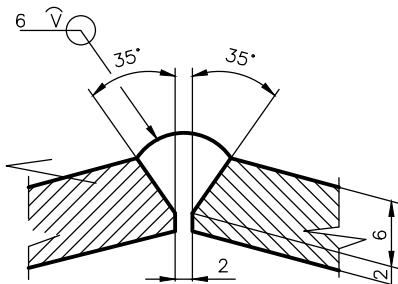
RAW MATERIAL PLATE



VIEW-P



DETAIL-Y



DETAIL-X

NOTE-3

Y

NOTE-3

Y

EP STY D
d1-1704

P

1720X8
(DL)

L

PLATE FORMED PIPE

14	14	PLATE PL.8x5379xL=1050	3-80-655-35502		SA 516 Gr.70	C	354	691
15	15	PLATE PL.8x5379xL=1639	3-80-655-35502		SA 516 Gr.70		553	561
16	16	PLATE PL.8x5379xL=4000	3-80-655-35502		SA 516 Gr.70		1350	370

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

01

01

13	13	PLATE PL.8x5379xL=1062	3-80-655-35502		SA 516 Gr.70	C	358	672
12	12	PLATE PL.8x5379xL=9180	3-80-655-35502		SA 516 Gr.70	C	3100	484
11	11	PLATE PL.8x5379xL=300	3-80-655-35502		SA 516 Gr.70	C	101	319
10	10	PLATE PL.8x5379xL=1036	3-80-655-35502		SA 516 Gr.70	C	349	902
09	09	PLATE PL.8x5379xL=1330	3-80-655-35502		SA 516 Gr.70	C	449	199
08	08	PLATE PL.8x5379xL=1732	3-80-655-35502		SA 516 Gr.70	C	585	072
07	07	PLATE PL.8x5379xL=12030	3-80-655-35502		SA 516 Gr.70	C	4063	052
06	06	PLATE PL.8x5379xL=9130	3-80-655-35502		SA 516 Gr.70	C	3083	505
05	05	PLATE PL.8x5379xL=1193	3-80-655-35502		SA 516 Gr.70	C	402	915
04	04	PLATE PL.8x5379xL=1350	3-80-655-35502		SA 516 Gr.70	C	456	032
03	03	PLATE PL.8x5379xL=2363	3-80-655-35502		SA 516 Gr.70	C	801	802
02	02	PLATE PL.8x5379xL=2450	3-80-655-35502		SA 516 Gr.70	C	315	486
01	01	PLATE PL.8x5379xL=7458	3-80-655-35502		SA 516 Gr.70	C	2519	321
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
				VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 01		

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1720x8)			DRAWING No.	REV
				3-80-655-35502	01
				CARD CODE U 01	